



THE LAGUNA
RESORT & SPA
NUSA DUA, BALI

THE
LUXURY
COLLECTION

A BOTTLE OF WINE CONTAINS MORE PHILOSOPHY THAN ALL
THE BOOKS IN THE WORLD

LOUIS PASTEUR

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WINE BY THE GLASS

CHAMPAGNE

| | By glass | By bottle |
|---|-------------|---------------|
| <i>Pinot Noir & Pinot Meunier</i> Moët et Chandon Brut, Epernay N.V Chardonnay | IDR 600,000 | IDR 2,950,000 |

SPARKLING

| | | |
|--|-------------|-------------|
| <i>Chardonnay & Pinot Noir</i> Valdivieso Brut, Santiago, Chile N.V | IDR 150,000 | IDR 600,000 |
| <i>Alphonse - Laval</i> Tunjung Brut, Hatten Winery, Sanur, Bali N.V | IDR 150,000 | IDR 550,000 |

WHITE

| | | |
|--|-------------|-------------|
| <i>Sauvignon Blanc</i> Plaga White, Plaga Winery, West Australia – Plaga Bali N.V | IDR 110,000 | IDR 475,000 |
| <i>Chardonnay</i> Plaga White, Plaga Winery, West Australia – Plaga Bali N.V | IDR 110,000 | IDR 475,000 |
| <i>Chardonnay</i> Penfolds ‘Rawson’s Retreat’, Magil, Adelaide, South Australia 2014 | IDR 175,000 | IDR 850,000 |
| <i>Pinot Grigio</i> Gallo Family Vineyard, Modesto, California 2012 | IDR 200,000 | IDR 800,000 |
| <i>Sauvignon Blanc</i> Beringer ‘Founders Estate’ Napa Valley, California, USA 2015 | IDR 220,000 | IDR 850,000 |
| <i>Trebbiano d’Abruzzo</i> Tebi, Loreto Aprutino, Di Tonno 2015 | IDR 185,000 | IDR 850,000 |

RED

| | | |
|--|-------------|-------------|
| <i>Cabernet Sauvignon</i> Plaga Red, Plaga Winery, West Australia – Plaga Bali N.V | IDR 110,000 | IDR 475,000 |
| <i>Shiraz</i> Cape Discovery, West Australia – Singaraja Bali 2013 | IDR 120,000 | IDR 500,000 |
| <i>Merlot</i> Barefoot, Modesto, California, USA N.V | IDR 215,000 | IDR 800,000 |
| <i>Pinot Noir</i> Yellow Tail, South Eastern Australia 2015 | IDR 200,000 | IDR 900,000 |
| <i>Cabernet Sauvignon</i> Beringer ‘Founders Estate’ Napa Valley, California, USA 2015 | IDR 220,000 | IDR 850,000 |
| <i>Montepulciano d’Abruzzo</i> Moda, Loreto Aprutino, Di Tonno, 2015 | IDR 185,000 | IDR 850,000 |

ROSE

| | | |
|--|-------------|-------------|
| <i>Cabernet Sauvignon & Shiraz</i> Plaga Rose, Plaga Winery, Chile – Bali N.V | IDR 110,000 | IDR 475,000 |
|--|-------------|-------------|

SWEET

| | | |
|---|-------------|-------------|
| <i>Probolinggo Biru (500 ml)</i> Pinot De Bali, Hatten Winery, Sanur – Bali, N.V (By Glass 100 ml) | IDR 130,000 | IDR 450,000 |
|---|-------------|-------------|

STARWOOD PREFERRED GUEST MEMBERS ARE WELCOME TO REDEEM STARPOINTS,
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PRICES ARE SUBJECT TO 11% GOVERNMENT TAX AND 10% SERVICE CHARGE.

CHAMPAGNES

NON VINTAGE

| | Vintage | By bottle |
|--|---------|----------------|
| 10 Duval Leroy Brut, Depuis, <i>Chardonnay, Pinot Noir & Pinot Meunier</i> | NV | IDR 1,850,0000 |
| 11 Louis Roderer Brut Premier, Reims <i>Chardonnay, Pinot Noir & Pinot Meunier</i> | N.V | IDR 2,400,000 |
| 12 Moët et Chandon Brut, Epernay <i>Pinot Noir, Pinot Meunier & Chardonnay</i> | N.V | IDR 2,950,000 |
| 15 Veuve Clicquot Ponsardin Brut, Reims <i>Chardonnay, Pinot Noir & Pinot Meunier</i> | N.V | IDR 3,200,000 |
| 16 Armand de Brignac Brut Gold, Cattier Chateau of Chigny-les-Roses <i>Chardonnay, Pinot Noir & Pinot Meunier</i> | N.V | IDR 13,500,000 |
| 17 Armand de Brignac Blanc de Blanc, Cattier Chateau of Chigny-les-Roses <i>Chardonnay</i> | N.V | IDR 19,000,000 |

HALF BOTTLE

| | | |
|---|-----|---------------|
| 18 Billecart Salmon Brut Reserve, Mareuil-Sur-Aÿ <i>Chardonnay, Pinot Noir & Pinot Meunier (375ml)</i> | N.V | IDR 1,650,000 |
| 19 Billecart Salmon Brut Rose, Mareuil-Sur-Aÿ <i>Chardonnay, Pinot Noir & Pinot Meunier (375ml)</i> | N.V | IDR 1,900,000 |

THE 'MILLESIME'S'

| | | |
|---|------|---------------|
| 20 Dom Pérignon, Moët et Chandon, Epernay <i>Pinot Noir & Chardonnay</i> | 2004 | IDR 8,000,000 |
|---|------|---------------|

DEMI SEC

| | | |
|---|-----|---------------|
| 22 Billecart Salmon, Demi Sec, Maureuil Sur-Aÿ <i>Chardonnay, Pinot Noir & Pinot Meunier</i> | N.V | IDR 2,650,000 |
|---|-----|---------------|

CHAMPAGNE ROSÉ

| | | |
|--|-----|---------------|
| 23 Billecart Salmon Brut Rosé, Maureuil Sur- Aÿ <i>Chardonnay, Pinot Noir & Pinot Meunier</i> | N.V | IDR 3,350,000 |
|--|-----|---------------|

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SPARKLING WINES

SPAIN (CAVA)

24 Freixenet Cordon Rosado, Penedes N.V IDR 1,100,000
Trepat & Garnacha (Rose cava)

U.S.A

25 Barefoot Bubbly Sparkling Brut, Modesto, California N.V IDR 900,000
Chardonnay

CHILE

26 Valdivieso Brut, Santiago N.V IDR 600,000
Chardonnay & Pinot Noir

165 Valdivieso Demi sec, Santiago N.V IDR 600,000
Moscato

INDONESIA

28 Tunjung, Hatten Winery, Sanur, Bali N.V IDR 550,000
Probolinggo biru

29 Jepun (Rose Sparkling), Hatten Winery, Sanur, Bali N.V IDR 500,000
Alphonse - Lavalle

ITALY

129 Fantinel Spumante Prosecco Brut, Extra Dry NV IDR 1,200,000
Pinot Nero & Chardonnay

AUSTRALIA

27 Debortoli Family Selection Brut, New South Wale, Australia N.V IDR 900,000
Chardonnay & Pinot Noir

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WHITE WINES

| INDONESIA | | Vintage | By bottle |
|------------------------|--|---------|---------------|
| Bali | | | |
| 55 | Plaga White, Western Australia - Plaga <i>Chardonnay</i> | N.V | IDR 475,000 |
| 56 | Plaga White, Western Australia - Plaga <i>Sauvignon Blanc</i> | N.V | IDR 475,000 |
| 57 | Cape Discovery, Western Australia - Singaraja <i>Sauvignon Blanc</i> | 2014 | IDR 550,000 |
| 160 | Two Island, South Australia & Bali <i>Riesling</i> | 2015 | IDR 650,000 |
| 161 | Two Island, South Australia & Bali <i>Pinot Grigio</i> | 2016 | IDR 650,000 |
| CHILE | | | |
| Central Valley | | | |
| 37 | Luis Felipe Edwards, Vitacura, Santiago <i>Sauvignon Blanc</i> | 2016 | IDR 1,150,000 |
| 139 | Vina El Aromo, Central Valley <i>Chardonnay</i> | 2015 | IDR 1,250,000 |
| AUSTRALIA | | | |
| South Australia | | | |
| 30 | Penfolds Rawson Retreat, Magil, Adelaide <i>Semillon & Sauvignon Blanc</i> | 2014 | IDR 900,000 |
| 31 | Penfolds Rawson Retreat, Magil, Adelaide <i>Chardonnay</i> | 2014 | IDR 850,000 |
| 72 | À Arenberg Stump Jump, McLaren Vale, South Australia <i>Riesling Sauvignon, Blanc Marsanne and Rousanne</i> | 2014 | IDR 950,000 |
| 134 | Yellow Tail, South Eastern Australia <i>Chardonnay</i> | 2015 | IDR 850,000 |
| 135 | Yellow Tail, South Eastern Australia <i>Sauvignon Blanc</i> | NV | IDR 850,000 |
| 148 | Wolf Blass, Eaglehawk <i>Sauvignon Blanc</i> | 2014 | IDR 1,150,000 |
| New South Wales | | | |
| 33 | Sacred Hill, De Bortoli, Bilbul <i>Riesling & Gewürztraminer</i> | 2012 | IDR 1,000,000 |
| West Australia | | | |
| 34 | Ashbrook Estate, Willyabrup, Margaret River <i>Semillon</i> | 2014 | IDR 1,350,000 |
| 35 | Leeuwin Estate Art Series, Witchcliffe, Margaret River <i>Chardonnay</i> | 2007 | IDR 3,250,000 |

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WHITE WINES

| NEW ZEALAND | | Vintage | By bottle |
|---------------------|--|---------|---------------|
| South Island | | | |
| 59 | Astrolabe, Kekerengu Coast, Marlborough, Blenheim <i>Pinot Gris</i> | 2014 | IDR 1,150,000 |
| 60 | Villa Maria, Private Bin, Marlborough, Blenheim <i>Sauvignon Blanc</i> | 2014 | IDR 1,250,000 |
| 61 | Cloudy Bay, Marlborough, Blenheim <i>Chardonnay</i> | 2007 | IDR 2,500,000 |
| 131 | Shearwater, Marlborough <i>Pinot Grigio</i> | 2014 | IDR 850,000 |
| 132 | Astrolabe, Marlborough <i>Sauvignon Blanc</i> | 2014 | IDR 1,250,000 |
| U.S.A | | | |
| California | | | |
| 66 | Beringer Founders Estate, Napa Valley <i>Sauvignon Blanc</i> | 2015 | IDR 850,000 |
| 67 | Beringer Private Reserve, Napa Valley <i>Chardonnay</i> | 2013 | IDR 2,050,000 |
| 138 | Gallo Family Vineyard, Modesto <i>Sauvignon Blanc</i> | 2012 | IDR 800,000 |
| 64 | Barefoot, Modesto <i>Pinot Grigio</i> | NV | IDR 800,000 |
| 68 | Barefoot, Modesto <i>Sauvignon Blanc</i> | NV | IDR 800,000 |
| FRANCE | | | |
| Armagnac | | | |
| 41 | Domaines Du Tariquet Classic, i.g.p Vin De pay's, Cotes De Gascogne, Bas Armagnac <i>Ugni Blanc, Colombard, Sauvignon Blanc & Gros Manseng</i> | 2014 | IDR 800,000 |
| Alsace | | | |
| 43 | Hugel and Fils, Riquewihr, Haut Rhin <i>Gewürztraminer</i> | 2009 | IDR 1,650,000 |

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WHITE WINES

ITALY

| | | | |
|-----|---|------|---------------|
| | Tuscany | | |
| 49 | Le Rime i.g.t, Castello Banfi, Montalcino <i>Pinot Grigio & Chardonnay</i> | 2014 | IDR 1,050,000 |
| 50 | Pomino Castello Di Pomino Estate, Frescobaldi <i>Chardonnay</i> | 2014 | IDR 1,500,000 |
| | Venetia | | |
| 51 | Attems, Friuli – Venezia Giulia <i>Pinot Grigio</i> | 2015 | IDR 1,250,000 |
| | Piedmont | | |
| 52 | Gavi D.O.C.G , Michele Chiarlo, Calamandrana <i>Cortese</i> | 2011 | IDR 1,450,000 |
| 53 | Matteo Corregia, Roero, Canale D'alba <i>Arneis</i> | 2011 | IDR 1,250,000 |
| | Di Tonno | | |
| 167 | Trebi, Loreto Aprutino, Di Tonno <i>Trebbiano d'Abruzzo</i> | 2015 | IDR 850,000 |

SPAIN

| | | | |
|----|---|------|-------------|
| | Valladolid | | |
| 62 | Marqués de Riscal , Rueda <i>Verdejo</i> | 2014 | IDR 850,000 |

ROSÉ WINES

INDONESIA

| | | | |
|----|---|-----|-------------|
| | Bali | | |
| 71 | Plaga Rosé, Western Australia – Plaga <i>Cabernet Sauvignon & Shiraz</i> | N.V | IDR 475,000 |

AUSTRALIA

| | | | |
|-----|--|------|---------------|
| 146 | Splash Rose, Yarra Valley <i>Cabernet Sauvignon</i> | 2012 | IDR 1,000,000 |
|-----|--|------|---------------|

FRANCE

| | | | |
|----|--|------|---------------|
| | Provence | | |
| 69 | Domain De Tamary, Cotes de Provence <i>Grenache, Syrah, Mourvedre, Cinsault</i> | 2015 | IDR 1,400,000 |
| 70 | Whispering Angel, Chateau d'Esclans, Cotes de Provence, France <i>Grenache, Syrah & Mourvedre</i> | 2014 | IDR 1,900,000 |

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RED WINES

INDONESIA

| | Vintage | By bottle |
|---|---------|-------------|
| Bali | | |
| 115 Plaga Red, Western Australia - Plaga <i>Cabernet Sauvignon</i> | N.V | IDR 475,000 |
| 116 Cape Discovery, Western Australia - Singaraja <i>Shiraz</i> | 2013 | IDR 500,000 |
| 162 Two Island, South Australia & Bali, <i>Pinot Noir</i> | 2015 | IDR 650,000 |
| 163 Two Island, South Australia & Bali, <i>Cabernet Merlot</i> | 2015 | IDR 650,000 |
| 164 Two Island, South Australia & Bali, <i>Shiraz</i> | 2015 | IDR 650,000 |

CHILE

| | | |
|--|------|---------------|
| Central Valle | | |
| 87 Frontera, Concha y Toro, Maipo Valley <i>Cabernet Sauvignon</i> | 2013 | IDR 900,000 |
| 42 Luis Felipe Edwards, Vitacura, Santiago <i>Cabernet Sauvignon</i> | 2014 | IDR 1,050,000 |
| 89 Casa Lapostolle Grand Selection, Rapel Valley <i>Cabernet Sauvignon</i> | 2012 | IDR 1,350,000 |
| Aconcagua Region | | |
| 90 Carabantes, Vina Von Siebenthal, Valle d' Aconcagua <i>Shiraz</i> | 2011 | IDR 1,600,000 |
| 91 Vina Von Siebenthal Réserve, Valle d'Aconcagua <i>Carmenère</i> | 2013 | IDR 1,300,000 |
| 92 Montelig, Vina Von Siebenthal, Valle d'Aconcagua <i>Cabernet Sauvignon, Petit Verdot & Carmenere</i> | 2009 | IDR 3,400,000 |

AUSTRALIA

| | | |
|--|------|---------------|
| South Australia | | |
| 73 D'Areberg Feral Fox, Adelaide Hills <i>Pinot Noir</i> | 2012 | IDR 1,750,000 |
| 74 Penfold Bin 2, Barossa Valley <i>Shiraz & Mataro</i> | 2013 | IDR 1,250,000 |
| 75 Penfolds Rawson Retreat, Magill, Adelaide <i>Shiraz & Cabernet Sauvignon</i> | 2015 | IDR 950,000 |
| 76 Eaglehawk, Wolf Blass, Langhorne Creek <i>Cabernet Sauvignon</i> | 2014 | IDR 1,000,000 |
| 77 Torbreck Woodcutters, Barossa Valley <i>Shiraz</i> | 2013 | IDR 1,750,000 |
| 166 Yellow Tail, South Eastern Australia <i>Pinot Noir</i> | 2015 | IDR 900,000 |

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RED WINES

| AUSTRALIA | | Vintage | By bottle |
|---------------------|--|---------|----------------|
| 80 | Penfolds Grange, Magill, Adelaide <i>Shiraz & Cabernet Sauvignon</i> | 2009 | IDR 20,000,000 |
| 142 | Eagle hawk, Wolfblass <i>Merlot</i> | 2015 | IDR 950,000 |
| 143 | Yellow Tail, South Eastern <i>Merlot</i> | 2015 | IDR 850,000 |
| 144 | Naked Range, Yarra Valley <i>Pinot Noir</i> | 2015 | IDR 1,250,000 |
| 145 | Naked Range”Duet”, Yarra Valley <i>Cabernet Sauvignon</i> | 2008 | IDR 1,150,000 |
| 147 | Wolf Blass, Bilyara <i>Shiraz</i> | 2015 | IDR 900,000 |
| 149 | Wolf Blass, Red Label <i>Cabernet Shiraz</i> | 2015 | IDR 1,150,000 |
| | | | |
| NEW ZEALAND | | | |
| North Island | | | |
| 117 | Hay Maker, Mud House Winery, Hawkes Bay, Auckland <i>Merlot</i> | 2011 | IDR 1,050,000 |
| | | | |
| U.S.A | | | |
| California | | | |
| 120 | Barefoot, Modesto <i>Merlot</i> | N.V | IDR 800,000 |
| 122 | Beringer Founder’s Estate, Napa Valley <i>Cabernet Sauvignon</i> | 2015 | IDR 850,000 |
| | | | |
| FRANCE | | | |
| Bordeaux | | | |
| 96 | Château Lynch Bages, 5iem Grand Cru Classe, Pauillac <i>Cabernet Sauvignon, Merlot & Cabernet Franc</i> | 2011 | IDR 10,000,000 |
| 97 | Le Carillon de Château l’Angélu Grand Cru <i>Merlot, Cabernet Franc & Cabernet Sauvignon</i> | 2009 | IDR 4,750,000 |
| 95 | Château Pontet-Canet 5iem Grand Cru Classe, Pauillac <i>Cabernet Sauvignon, Merlot, Cabernet Franc & Petit Verdot</i> | 2006 | IDR 9,000,000 |
| 98 | Château Haut Brion, 1er Grand Cru Classe, Graves <i>Cabernet Sauvignon, Merlot & Cabernet Franc</i> | 2002 | IDR 25,000,000 |
| 101 | Gigondas, M. Chapoutier, Tain <i>Syrah</i> | 2014 | IDR 1,750,000 |
| 166 | Fournier Pere & Fils , Grand Cuvee, Loire Valley <i>Pinot Noir</i> | 2013 | IDR 1,300,000 |

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RED WINES

ITALY

| | | | | |
|-----|--|------|-----|-----------|
| | Puglia | | | |
| 104 | Feudi di San Marzano, Salento <i>Negroamaro</i> | 2010 | IDR | 850,000 |
| | Tuscany | | | |
| 105 | Col di Sasso i.g.t, Castello Banfi, Montalcino <i>Sangiovese & Cabernet Sauvignon</i> | 2014 | IDR | 900,000 |
| 106 | Chianti Classico d.o.c.g, Castello Banfi, Montalcino <i>Sangiovese, Merlot & Syrah</i> | 2014 | IDR | 1,250,000 |
| 107 | Luce Della Vite Lucente, Marchesi de Frescobaldi, Montalcino <i>Sangiovese & Merlot</i> | 2009 | IDR | 1,850,000 |
| | Piedmont | | | |
| 110 | Barbera d'Alba d.o.c, Pio Cesare, Serralunga d'Alba <i>Barbera</i> | 2010 | IDR | 1,450,000 |
| 111 | Matteo Corregia La val Dei Preti, Roero, Canale d'Alba <i>Nebbiolo</i> | 2011 | IDR | 2,200,000 |
| 112 | Sito moresco, Angelo Gaja, Langhe <i>Nebbiolo</i> | 2012 | IDR | 2,900,000 |
| | Di Tonno | | | |
| 168 | Moda, Loreto Aprutino, Di Tonno, <i>Montepulciano d'Abbruzzo</i> | 2015 | IDR | 850,000 |

SPAIN

| | | | | |
|-----|--|------|-----|-----------|
| | Catalunya | | | |
| 119 | Sangre De Toro Torres, D.O Catalunya <i>Garnacha & Carinena</i> | 2014 | IDR | 1,350,000 |

ARGENTINA

| | | | | |
|----|---|------|-----|-----------|
| | Andes | | | |
| 86 | Terrazas De Los Andes, Altos Del Plata, Lujan De Cuyo, Mendoza Valle <i>Malbec</i> | 2013 | IDR | 1,250,000 |

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SWEET WINES

INDONESIA

| | Vintage | By bottle | |
|---|-------------------|-----------|---------|
| 127 Pinot De Bali, Hatten Winery, Sanur, Denpasar, Bali | N.V | IDR | 450,000 |
| <i>Probolinggu Biru (500 ml)</i> | (by Glass 100 ml) | IDR | 130,000 |

PORT WINE

PORTUGAL

| | | | |
|--|------------------|-----|---------|
| 128 Cockburn's Symington Family Fine Ruby Port, Douro | N.V | IDR | 850,000 |
| <i>Tinta Roriz, Tinta Barocca & Touriga Nacional</i> | (by Glass 60 ml) | IDR | 120,000 |

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